

# BENDING MACHINE

## P42 threephase



Dimensions	
Effective	105 x 95 x h. 89
On Pallet	105 x 95 x h. 110
Weight	
Effective	Kg. 600
On Pallet	Kg. 610
Oil	
	with viscosity = 220
	Kg. 13
Self-Breaking Electric Motor	
	380 Volt
	4 HP / 3 KW
Turns / Minute	
	6

Bending capability	R. = 65 Kg. / mm <sup>2</sup>			R. = 85 Kg. / mm <sup>2</sup>		
		1 Ø 36	2 Ø 28	3 Ø 24	1 Ø 34	2 Ø 26

*As preparation of the machine for the transport, we set it on a pallet (standard measures), cover it with a stiff carton paper and with a cellophane coat, and then fix it with plastic band.*

### Standard Equipment

- 1 hardened square pin;
  - 1 hardened stirrup bending pin;
  - 3 hardened bush holding pins;
  - 1 checking block;
  - 1 pedal for remote control;
  - 1 bush Ø 50; 1 bush Ø 60;
  - 1 bush Ø 70; 1 bush Ø 80;
  - 1 bush Ø 95; 1 bush Ø 120.
- Long Saddles



Long saddles are indispensable for double bending.

### Optionals



#### Stirrup linear measurer

Device for measuring the length of the bars - can be fitted to both side of the machine. For impeccable precision!



#### Stirrup bending tool

Can be used from both sides of the machine. When suitably fitted with the pins and bushes provided, up to three bars can be bent at the same time at max. 180°. A big saving of time and effort!



#### ANGLE CONTROL

The special Computer Angle Control can be fitted on all threephase Bending and Combined Machines. Operation of the machines featuring Angle Control can be automatic or manual. Computerised pre-selection offers up to 10 bending programs, with different angles and directions of rotation.



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